PACKING DETAILS

DIMENSIONS (MM)	NO. OF SLABS/BOX	COVERAGE AREA
1600x3200 | 12 MM	01	5.12^{m2}

TECHNICAL SPECIFICATIONS

CHARACTERISTIC	TEST METHOD	MEAN VALUE OF UNITERRA	STD. AS PER ISO13006:2012/ EN14411 Gr.Bla	STD. AS PER IS15622:2017 Gr.Bla
Regulatory Properties				
Deviation in length and width	ISO 10545-2 & IS 13630-1	± 0.10 %	± 0.50 %	± 0.10 %
Deviation in thickness	ISO 10545-2 & IS 13630-1	± 4.00 %	± 5.00 %	± 5.0 %
Straightness in side	ISO 10545-2 & IS 13630-1	± 0.10 %	± 0.50 %	± 0.10 %
Rectangularity	ISO 10545-2 & IS 13630-1	± 0.10 %	± 0.60 %	± 0.10%
Surface flatness Central Curvature	ISO 10545-2 & IS 13630-1	± 0.10 %	± 0.50 %	± 0.50 %
Surface flatness Edge Curvature	ISO 10545-2 & IS 13630-1	± 0.10 %	± 0.50 %	± 0.50 %
Surface flatness Warpage	ISO 10545-2 & IS 13630-1	± 0.10 %	± 0.50 %	± 0.50 %
Surface Quality	ISO 10545-2 & IS 13630-1	> 95% defects free	> 95% defects free	> 95% defects free
Small Color Difference	ISO 10545-16	No Change	Unaltered	N.A.
Glossiness (With Nano Polished)	Gloss Meter 60°	> 90° **	As per Mfg.	As per Mfg.
Glossiness (Without Polished)	Gloss Meter 60°	7° < Gloss < 14°**	As per Mfg.	As per Mfg.
Glossiness (Satin Finished)	Gloss Meter 60°	15° < Gloss < 25°**	As per Mfg.	As per Mfg.
Structural Properties				
Water absorption	ISO 10545-2 & IS 13630-3	≤ 0.50 %	≤ 0.50 %	≤ 0.80 %
Bulk density	DIN51082 & IS 13630-3	> 2.28 gm/cc	> 2.00 g/cc	Min. 2.20 g/cc
Massive Mechanical Properties				
Modulus of rupture	ISO 10545-4 & IS 13630-6	Min. 37.0 N/mm²	Min. 35.0 N/mm²	Min. 35.0 N/mm²
Breaking strength thickness <7.5	ISO 10545-4 & IS 13630-6	Min. 1000.0 N	Min. 700.0 N	Min. 700.0 N
Breaking strength thickness ≥7.5	ISO 10545-4 & IS 13630-6	Min. 1600.0 N	Min. 1300.0 N	Min. 1100.0 N
Surface Mechanical Properties				
MOH'S hardness	EN 101 & IS 13630-13	Min. 4***	Min. 4	Min. 5
Surface abrasion resistance-Glossy #	ISO 10545-7 & IS 13630-11	Min. Class 2	As per Mfg.	Min. Class II
Surface abrasion resistance-Matt #	ISO 10545-7 & IS 13630-11	Min. Class 3	As per Mfg.	Min. Class II
Thermal Hydrometric Properties				
Moisture expansion	ISO 10545-10 & IS 13630-3	NIL	Max. 0.06	Max. 0.02
Thermal expansion(COE) at 100°C	ISO 10545-8 & IS 13630-4	Max. 6.0 x 10^{-6}	As per Mfg.	Max. 7.0 x 10^{-6}
Thermal shock resistance	ISO 10545-9 & IS 13630-5	Min. 10 Cycle	Min. 10 Cycle	Min. 10 Cycle
Crazing Resistance at 7.5 Bar	ISO10545-11 & IS 13630-9	Min. 6 Cycle	As per Mfg.	Min. 4 Cycle
Impact resistance(COR)	ISO 10545-5 & IS 13630-14	Min. 0.55	As per Mfg.	Min. 0.55
Frost resistance	ISO10545-12 & IS 13630-10	Frost Proof	As per Mfg.	As per Mfg.
Chemical Properties				
**Resistance to Staining Glazed	ISO 10545-14 & IS 13630-8	Min. Class 4 / Min. Class I	Min. Class 3	Min. Class I
**Resistance to Household Chemicals & Swimming Pool Salts Glazed	ISO 10545-13 & IS 13630-8	Min. Class GA / Min. Class AA	Min. Class GB	Min. Class AA
**Resistance to Low / High Concentrate Acid and Alkalis Glazed	ISO 10545-13 & IS 13630-8	Min. Class GLB**** / Min. Class A****	As per Mfg.	As per Mfg.
Safety Properties				
Skid resistance(DCOF-DRY)	ISO 10545-17	> 0.40	As per Mfg.	As per Mfg.
Slip resistance(DCOF)(R value)##	ISO 10545-17	N.A.	As per Mfg.	As per Mfg.
Determination of Lead & Cadmium Release for Glazed Tiles	ISO 10545-15	Dose not yield Pb & Cd	As per Mfg.	N.A.
Fire Resistance	N.A.	Fire Proof	As per Mfg.	As per Mfg.

Glaze tiles Intended for use on floor
As per customer requirement
** Glossiness 90% with nano technology
*** Without nano technology (Unpolished Vitrified tiles)
**** Except Hydrofluoric Acid & it's compound

◗ Colours in the catalogue are as accurate as printing process allows.
  Please check actual tile sample before making the final selection.
◗ Sizes mentioned in the catalogue are nominal sizes only.
◗ No claim will be entertained once the tiles are fixed.
◗ For better laying, please follow the instructions on the packaging box.
◗ In case it is required to lay the tiles on wall or floor in STAGGERED
  PATTERN, then always lay them in Overlap 20:80 ratio, as shown in
  VISUAL 1 instead of Brick pattern (overlap 50:50 ratio), as
  shown in VISUAL 2.

VISUAL 1 ☑

VISUAL 2 ☒

◗ Please make sure to check the shade/finish with the sales agent/dealer before making the final purchase because there might be variation in actual finish and that shown in the catalogue.
  The company will not bear any loss in such case.